

Product Description

Straight Cutting Oil is a high performance, medium duty, non staining neat oil based on solvent refined mineral oils and specialised functional chemistry.

Product Features & Benefits

Straight Cutting Oil is formulated from solvent refined mineral oil and specialized, high performance extreme pressure (EP) additives. For overall performance **Straight Cutting Oil** contains corrosion inhibitors and extreme pressure lubricants. It can be used on a range of metal types inclusive of yellow metals. It also contains polymeric chemistry to minimise misting.

Straight Cutting Oil:

- Has excellent extreme pressure/antiwear properties
- Maximises tool life and provides an excellent surface finish
- Provides good surface finish
- Is Non Staining
- Has excellent rust inhibition
- Is free flowing for rapid dissipation of heat from the removal / forming operation

Application Information

Straight Cutting Oil

- Is recommended for both Ferrous and non-Ferrous metals
- Used for both metal removal and forming operations (see table of recommended applications)

Typical Characteristics

Density @20°C	0.876
Flash Point	>200°C
Appearance	Amber

Recommended Applications

Duty	Operation	Ferrous	Non Ferrous
Light	Grinding	√	√
	Sawing	√	√
	Milling	√	√
Medium	Reaming	√	√
	Milling	√	√
	Turning/Boring	√	√
	Drilling	√	√
	Screw Machining	√	√
	Stamping	√	√

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